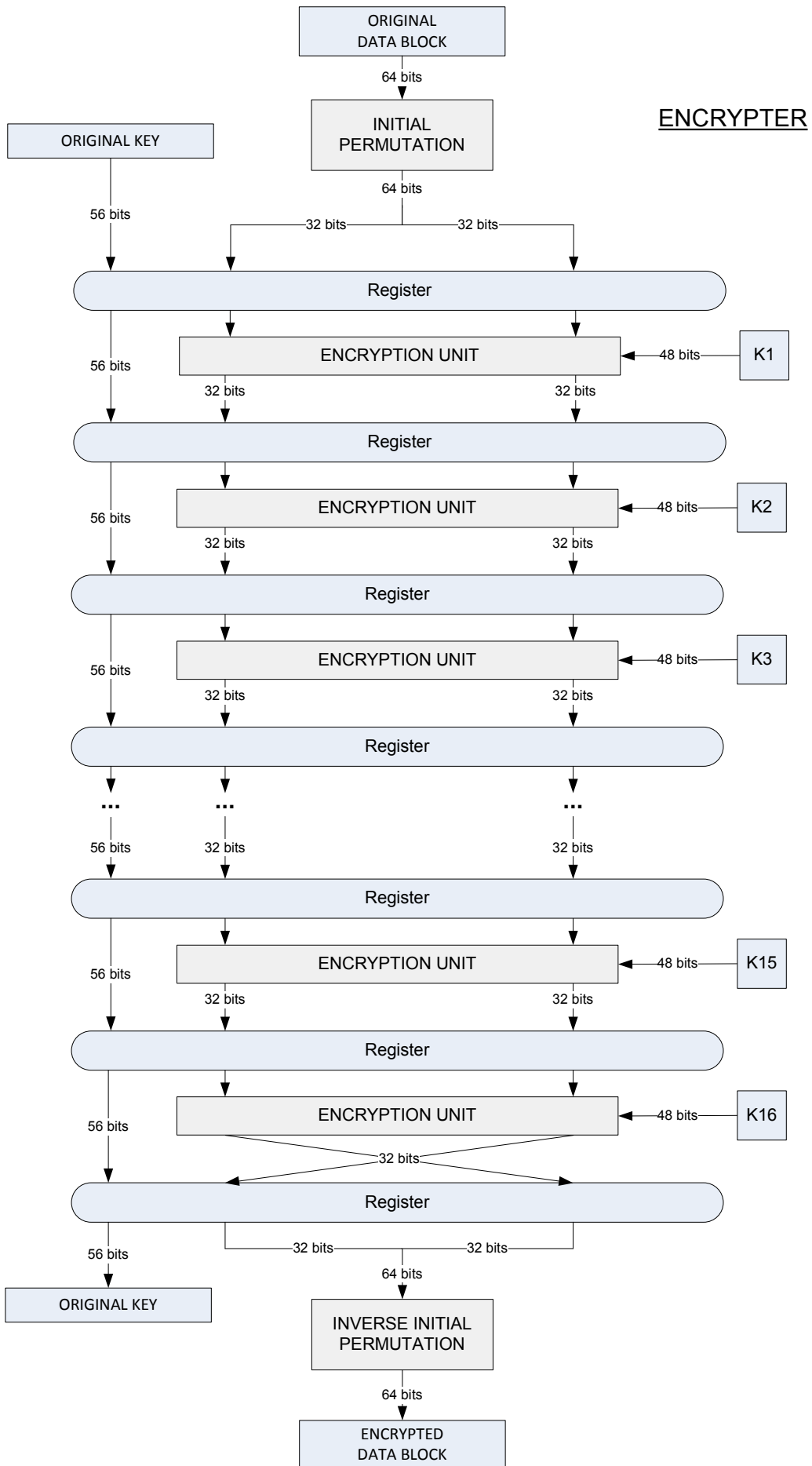
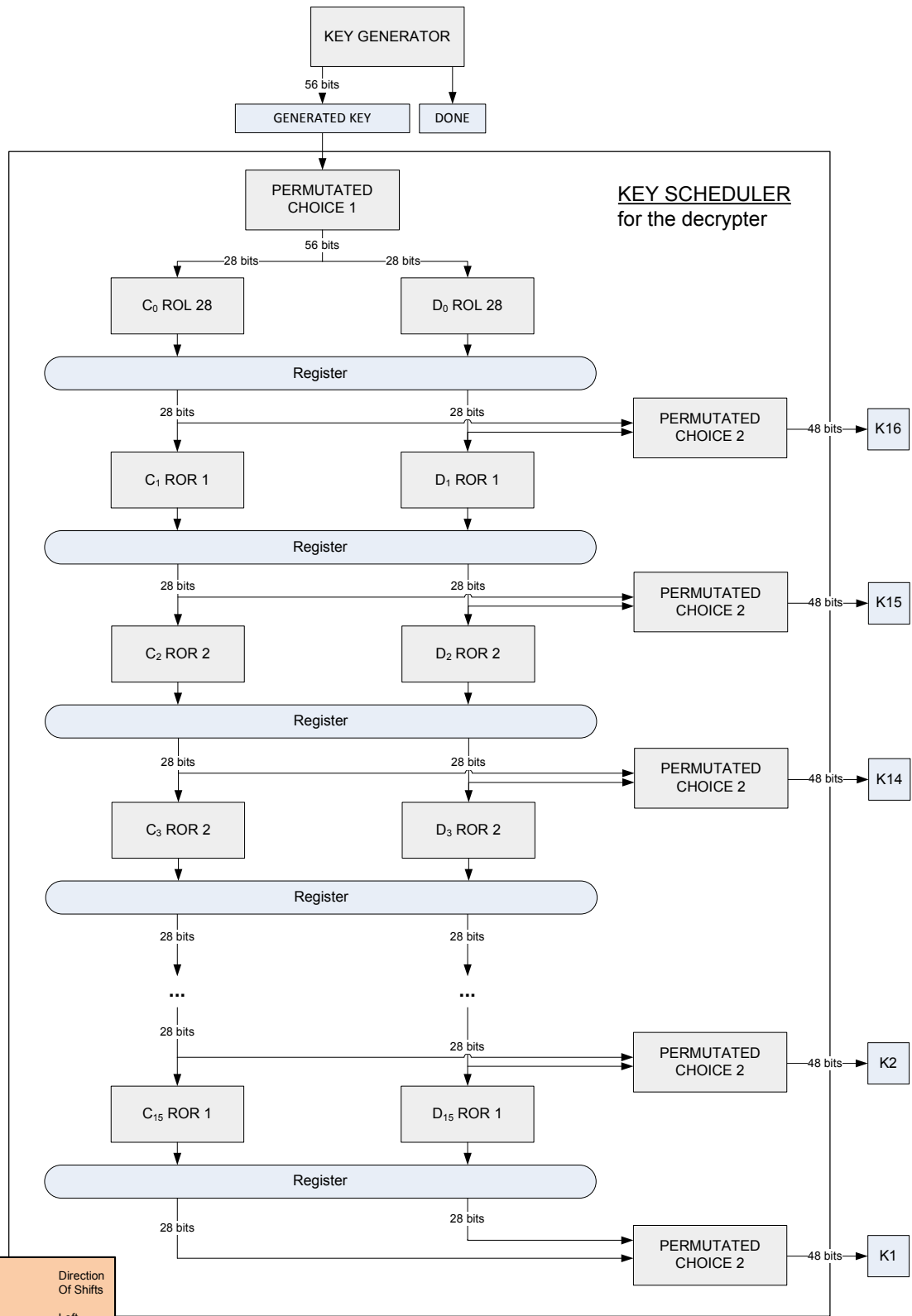


Stage Number	Number Of Shifts	Direction Of Shifts
0	1	Left
1	1	Left
2	2	Left
3	2	Left
4	2	Left
5	2	Left
6	2	Left
7	2	Left
8	1	Left
9	2	Left
10	2	Left
11	2	Left
12	2	Left
13	2	Left
14	2	Left
15	1	Left





Stage Number	Number Of Shifts	Direction Of Shifts
0	28	Left
1	1	Right
2	2	Right
3	2	Right
4	2	Right
5	2	Right
6	2	Right
7	2	Right
8	1	Right
9	2	Right
10	2	Right
11	2	Right
12	2	Right
13	2	Right
14	2	Right
15	1	Right

